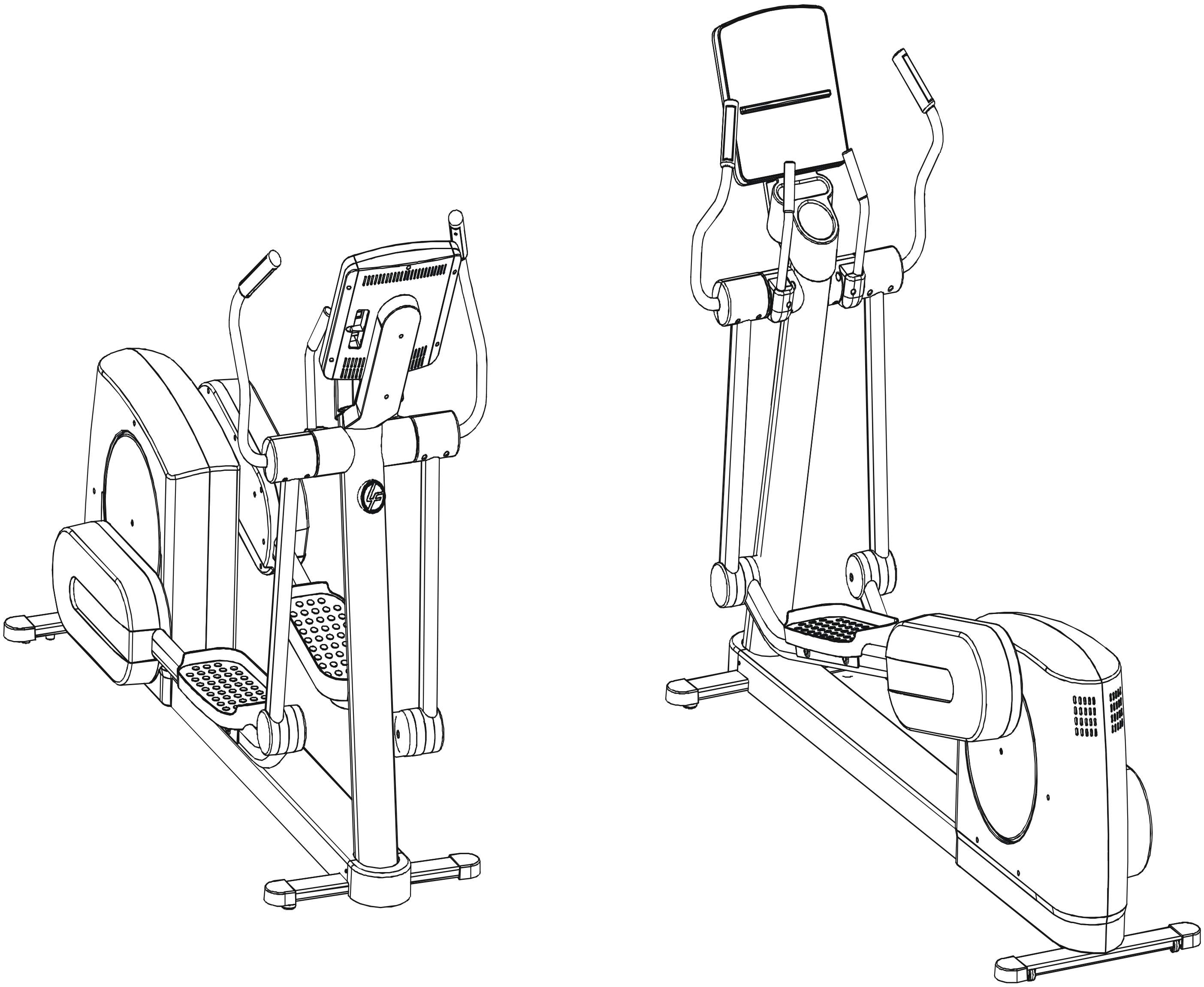
Life Fitness

Cross-trainer 95Xe



Customer Support Services

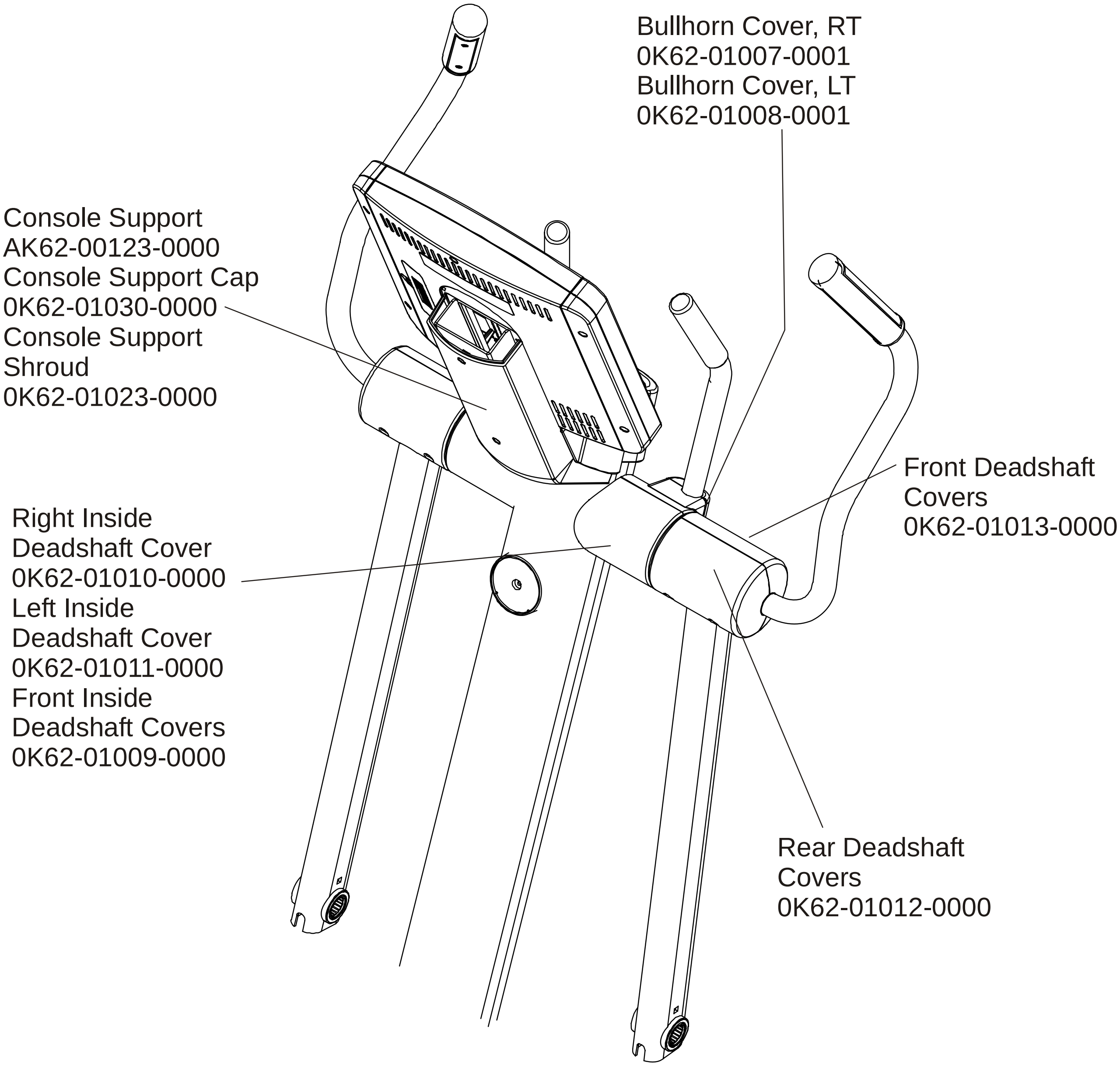
PARTS MANUAL

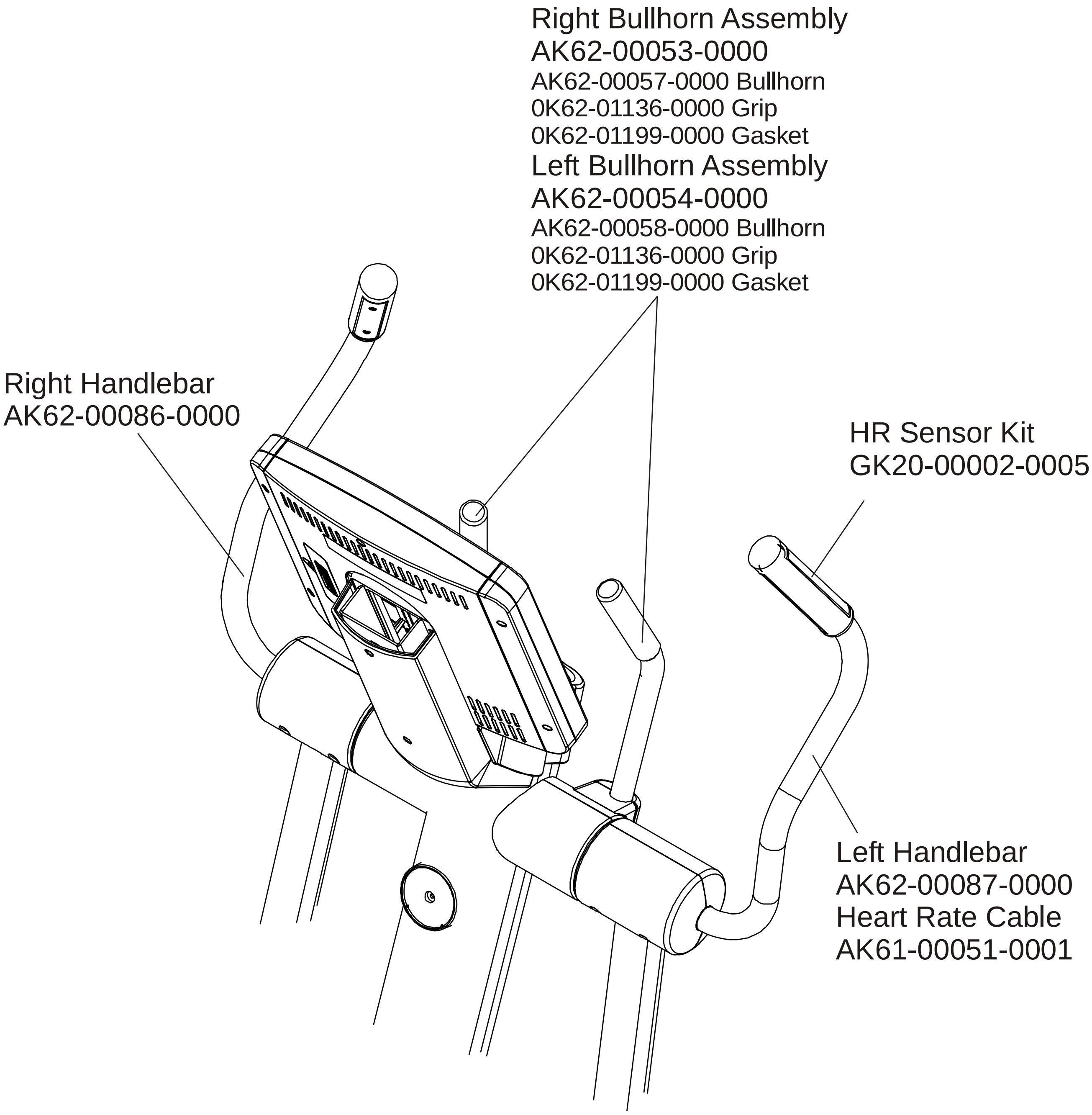
revised 30 Jul 2008

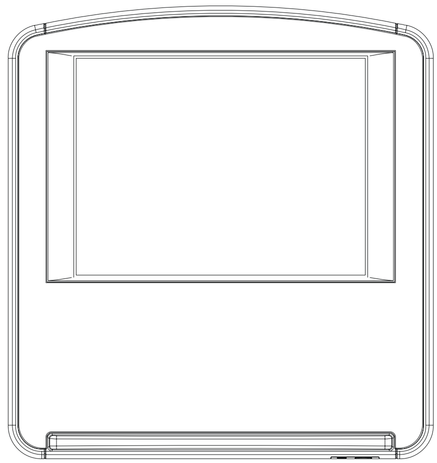
OPERATION MANUAL	M051-00K62-A044
SERVICE MANUAL	M051-00K62-A060
HARDWARE BAG	AK62-00152-0001
ACCESS PANEL ASSEMBLY	AK62-00172-0000
COAX CABLE	AK32-00020-0000
DC POWER CABLE, 80 IN.	AK32-00075-0004
LINE CORD: DOM 10A 125V	0017-00003-0704
LINE CORD: CON 10A 250V	0017-00003-0691
LINE CORD: 10A UK	0017-00003-0889
LINE CORD: AUSTRALIA	0017-00003-0918
POWER SUPPLY w/CORD, 12v	118E-00001-0161

Page

Note: The 95Xe comes with both Telemetry and LifePulse Sensors.

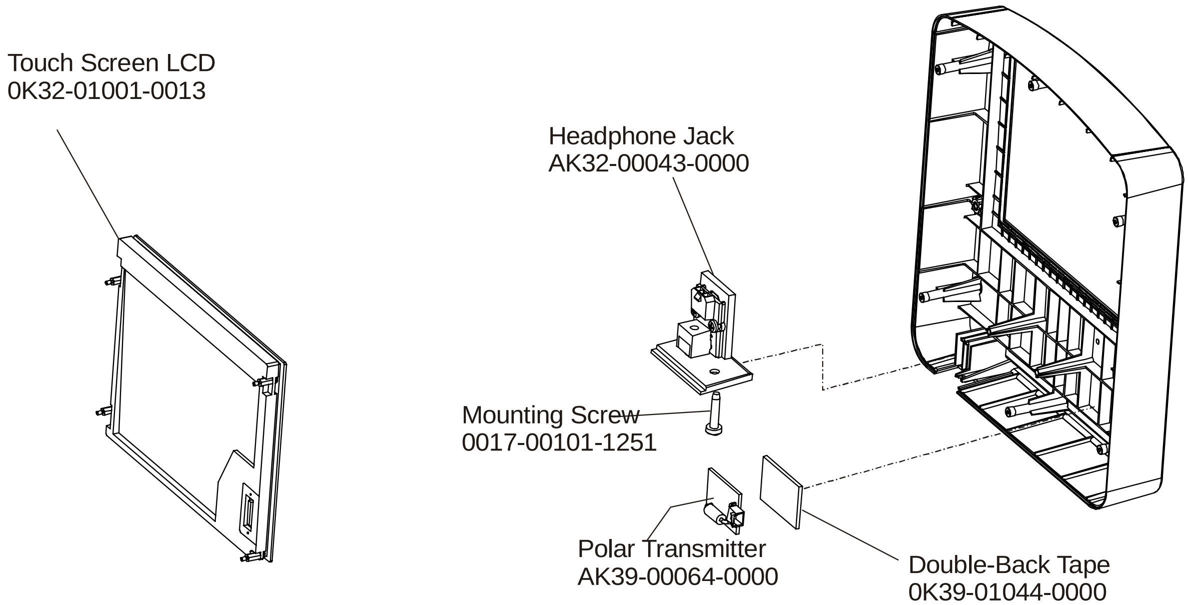

Bullhorn Cover, RT
0K62-01007-0001
Bullhorn Cover, LT
0K62-01008-0001
Console Support
AK62-00123-0000
Console Support Cap
0K62-01030-0000
Console Support
Shroud
0K62-01023-0000
Front Deadshaft
Covers
0K62-01013-0000
Right Inside
Deadshaft Cover
0K62-01010-0000
Left Inside
Deadshaft Cover
0K62-01011-0000
Front Inside
Deadshaft Covers
0K62-01009-0000
Rear Deadshaft
Covers
0K62-01012-0000

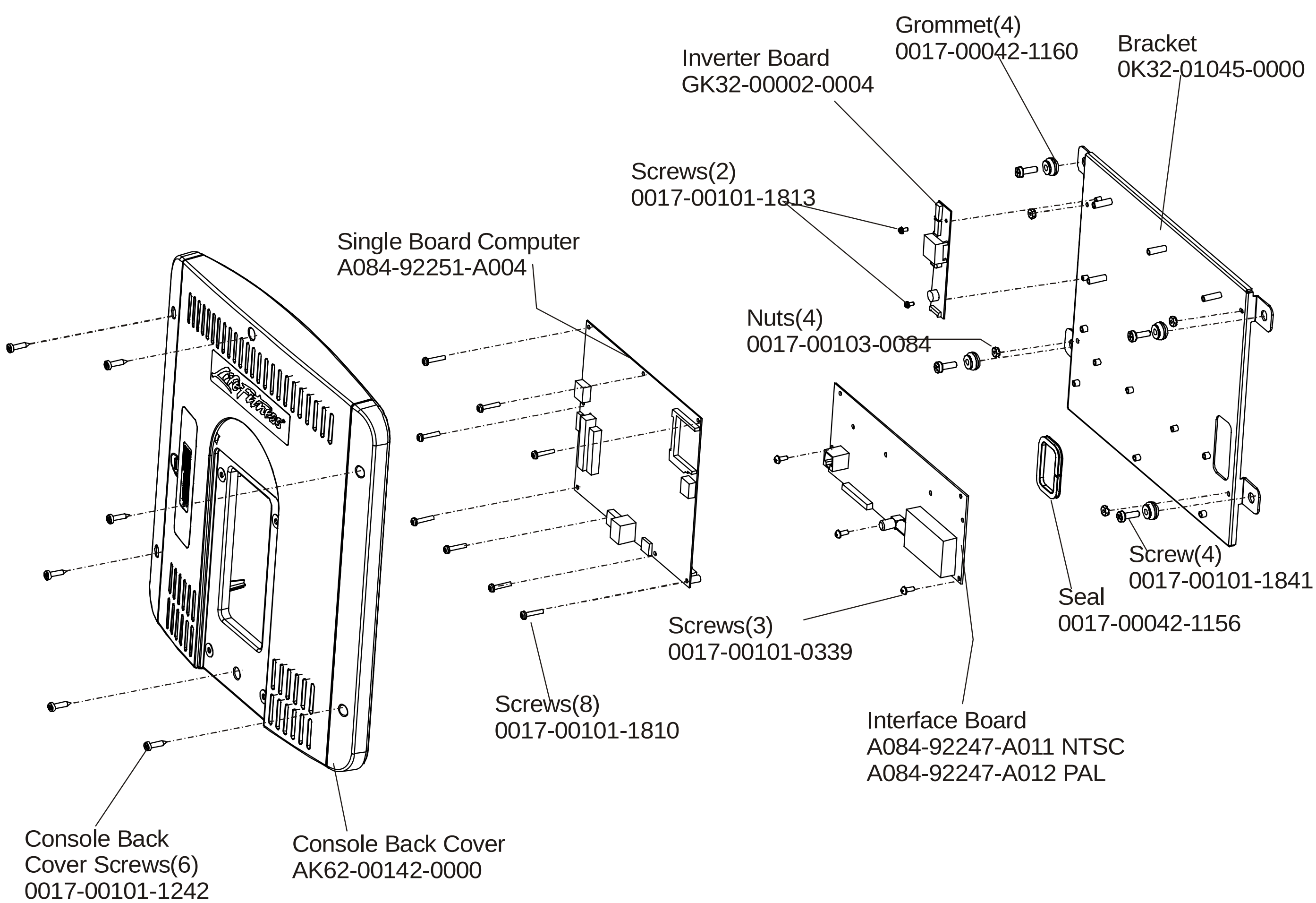

Right Bullhorn Assembly
AK62-00053-0000
AK62-00057-0000 Bullhorn
0K62-01136-0000 Grip
0K62-01199-0000 Gasket
Left Bullhorn Assembly
AK62-00054-0000
AK62-00058-0000 Bullhorn
0K62-01136-0000 Grip
0K62-01199-0000 Gasket
Right Handlebar
AK62-00086-0000
HR Sensor Kit
GK20-00002-0005
Left Handlebar
AK62-00087-0000
Heart Rate Cable
AK61-00051-0001

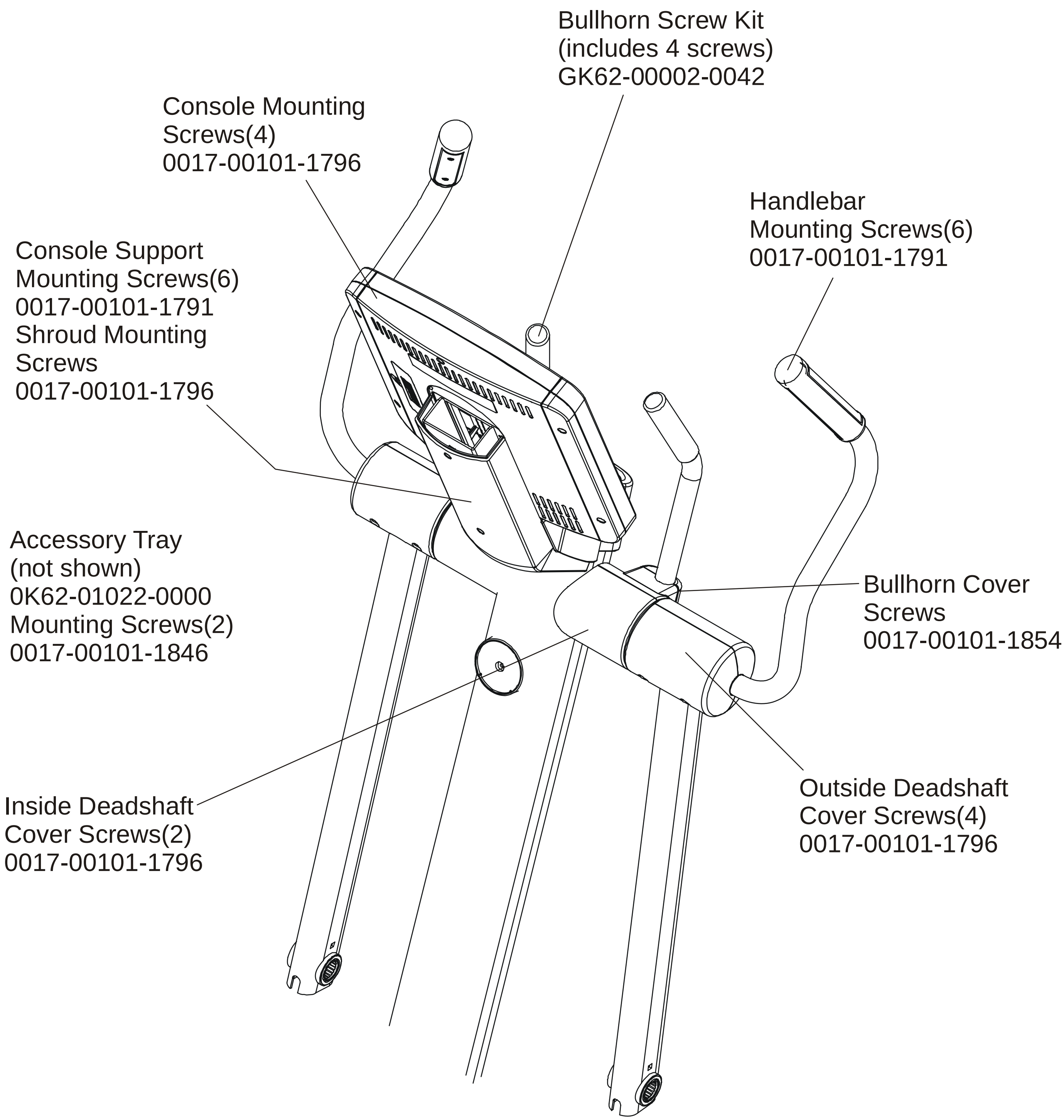


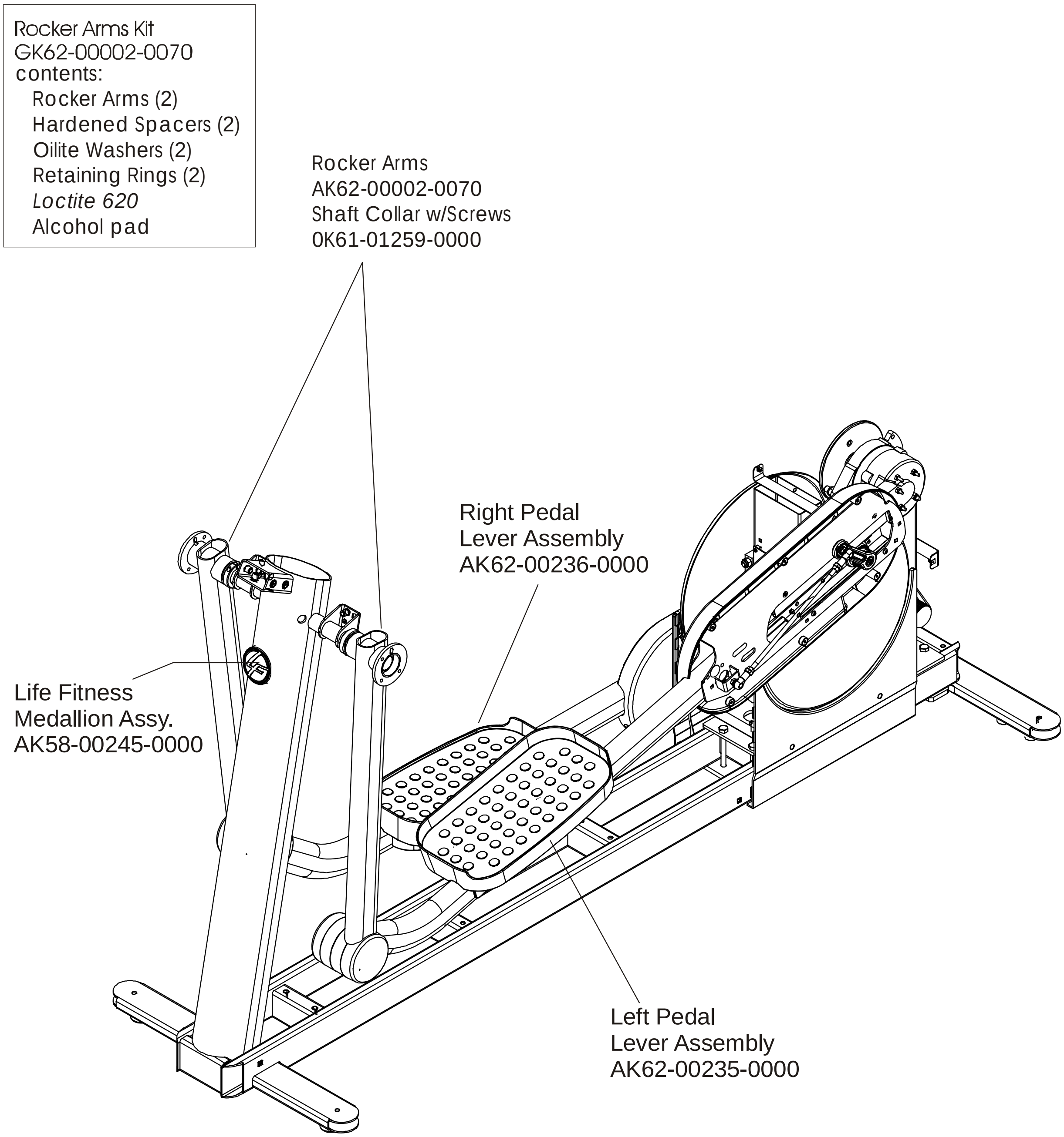
CONSOLE ASSEMBLY	
PART NUMBER	**DESCRIPTION**
GK62-00002-0047	KIT: SERVICE LCD CONSOLE NTSC; ENG
GK62-00002-0048	KIT: SERVICE LCD CONSOLE NTSC;SPN
GK62-00002-0049	KIT: SERVICE LCD CONSOLE NTSC; JAP
GK62-00002-0050	KIT: SERVICE LCD CONSOLE NTSC; FRN
GK62-00002-0054	KIT: SERVICE LCD CONSOLE PAL; ENG
GK62-00002-0055	KIT: SERVICE LCD CONSOLE PAL; GER
GK62-00002-0056	KIT: SERVICE LCD CONSOLE PAL; SPN
GK62-00002-0057	KIT: SERVICE LCD CONSOLE PAL; FRN
GK62-00002-0058	KIT: SERVICE LCD CONSOLE PAL; ITL
GK62-00002-0059	KIT: SERVICE LCD CONSOLE PAL; DUT
GK62-00002-0060	KIT: SERVICE LCD CONSOLE PAL; POR

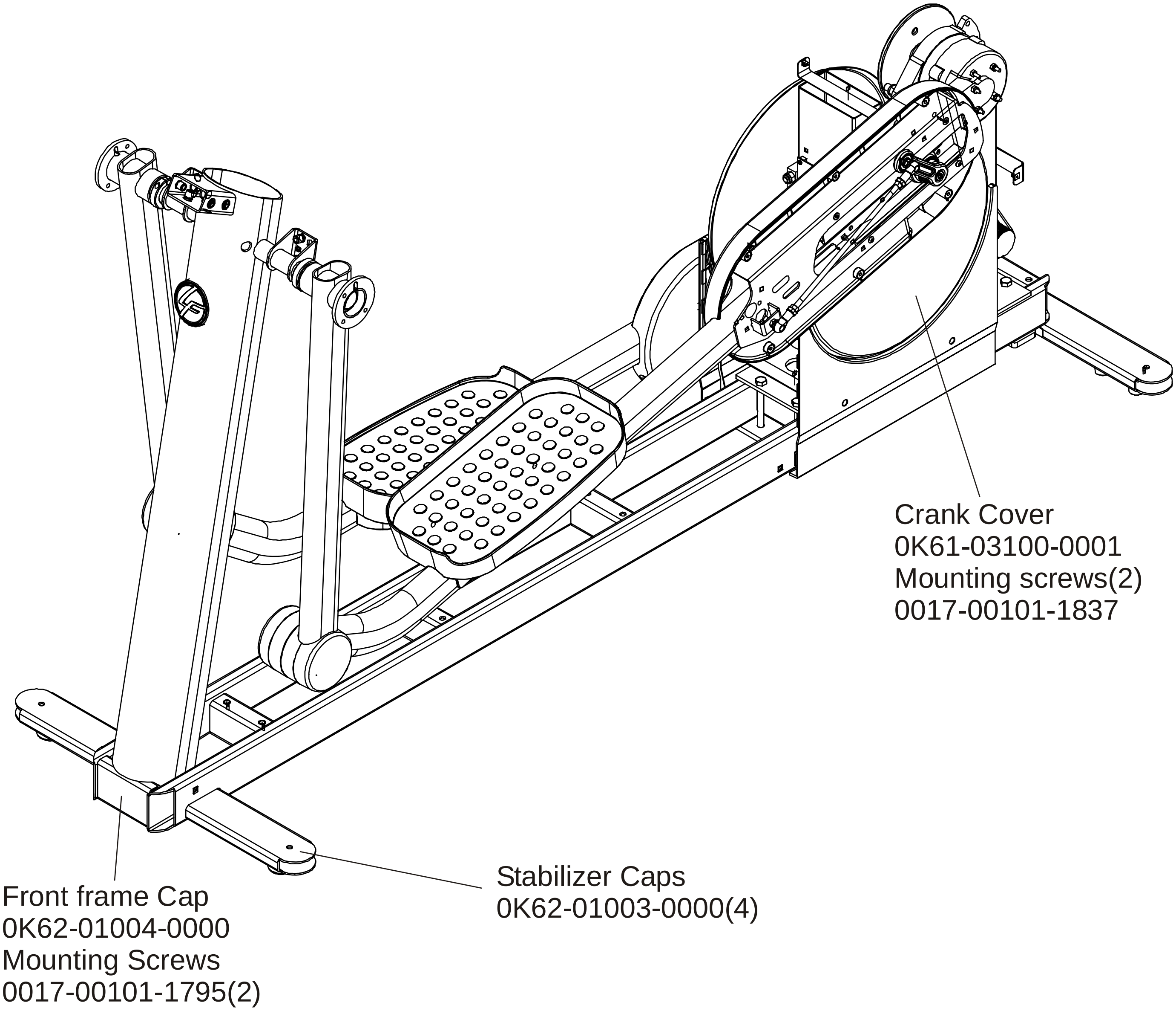
OVERLAY BEZEL ASSEMBLY	
PART NUMBER	**DESCRIPTION**
AK62-00308-0001	BZL/SW W/OVERLAY ASSY: MFG; ENG/NTSC
AK62-00308-0004	BZL/SW W/OVERLAY ASSY: MFG; SPN/NTSC
AK62-00308-0006	BZL/SW W/OVERLAY ASSY: MFG; JAP/NTSC
AK62-00308-0007	BZL/SW W/OVERLAY ASSY: MFG; FRN/NTSC
AK62-00308-0010	BZL/SW W/OVERLAY ASSY: MFG; POR/NTSC
AK62-00309-0001	BZL/SW W/OVERLAY ASSY: MFG; ENG/PAL
AK62-00309-0003	BZL/SW W/OVERLAY ASSY: MFG; GER/PAL
AK62-00309-0004	BZL/SW W/OVERLAY ASSY: MFG; SPN/PAL
AK62-00309-0007	BZL/SW W/OVERLAY ASSY: MFG; FRN/PAL
AK62-00309-0008	BZL/SW W/OVERLAY ASSY: MFG; ITL/PAL
AK62-00309-0009	BZL/SW W/OVERLAY ASSY: MFG; DUT/PAL
AK62-00309-0010	BZL/SW W/OVERLAY ASSY: MFG; POR/PAL


Touch Screen LCD
0K32-01001-0013
Headphone Jack
AK32-00043-0000
Mounting Screw
0017-00101-1251
Polar Transmitter
AK39-00064-0000
Double-Back Tape
0K39-01044-0000

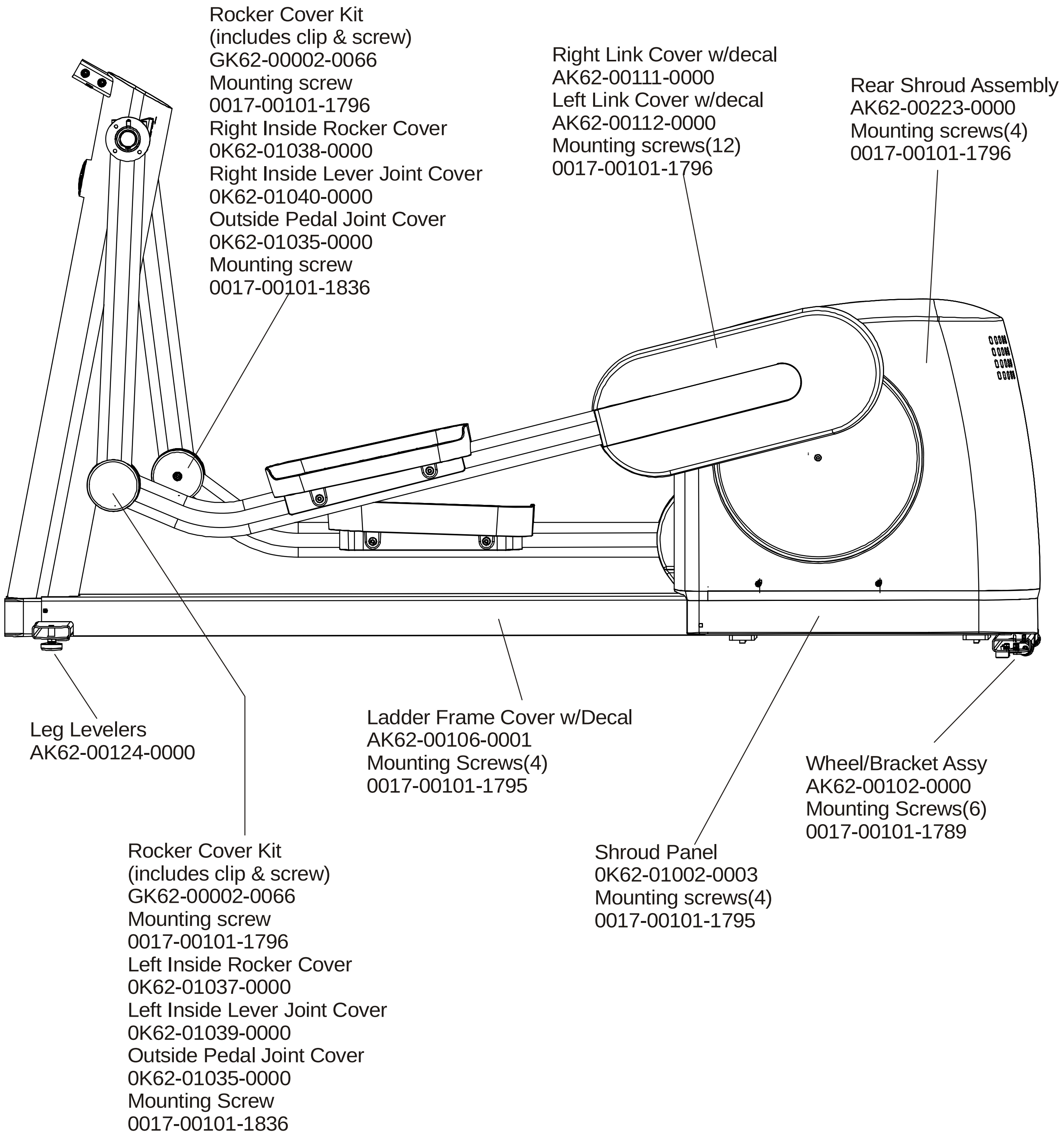

Grommet(4)
0017-00042-1160
Bracket
0K32-01045-0000
Inverter Board
GK32-00002-0004
Screws(2)
0017-00101-1813
Single Board Computer
A084-92251-A004
Nuts(4)
0017-00103-0084
Screw(4)
0017-00101-1841
Seal
0017-00042-1156
Screws(3)
0017-00101-0339
Screws(8)
0017-00101-1810
Interface Board
A084-92247-A011 NTSC
A084-92247-A012 PAL
Console Back
Cover Screws(6)
0017-00101-1242
Console Back Cover
AK62-00142-0000


Bullhorn Screw Kit
(includes 4 screws)
GK62-00002-0042
Console Mounting
Screws(4)
0017-00101-1796
Handlebar
Mounting Screws(6)
0017-00101-1791
Console Support
Mounting Screws(6)
0017-00101-1791
Shroud Mounting
Screws
0017-00101-1796
Accessory Tray
(not shown)
0K62-01022-0000
Mounting Screws(2)
0017-00101-1846
Bullhorn Cover
Screws
0017-00101-1854
Outside Deadshaft
Cover Screws(4)
0017-00101-1796
Inside Deadshaft
Cover Screws(2)
0017-00101-1796

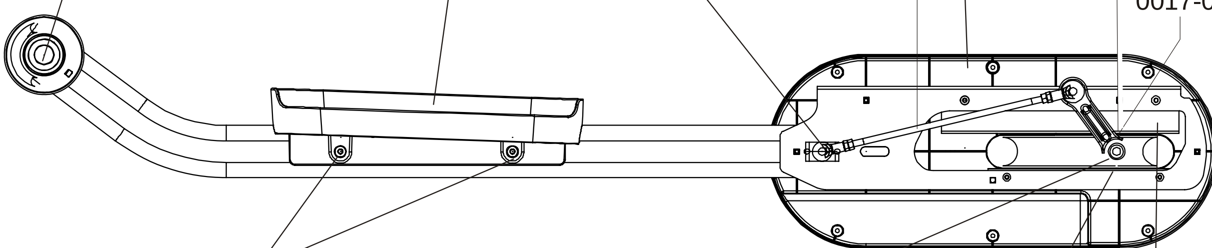

Rocker Arms Kit
GK62-00002-0070
contents:
Rocker Arms (2)
Hardened Spacers (2)
Oilite Washers (2)
Retaining Rings (2)
Loctite 620
Alcohol pad
Rocker Arms
AK62-00002-0070
Shaft Collar w/Screws
0K61-01259-0000
Right Pedal
Lever Assembly
AK62-00236-0000
Life Fitness
Medallion Assy.
AK58-00245-0000
Left Pedal
Lever Assembly
AK62-00235-0000



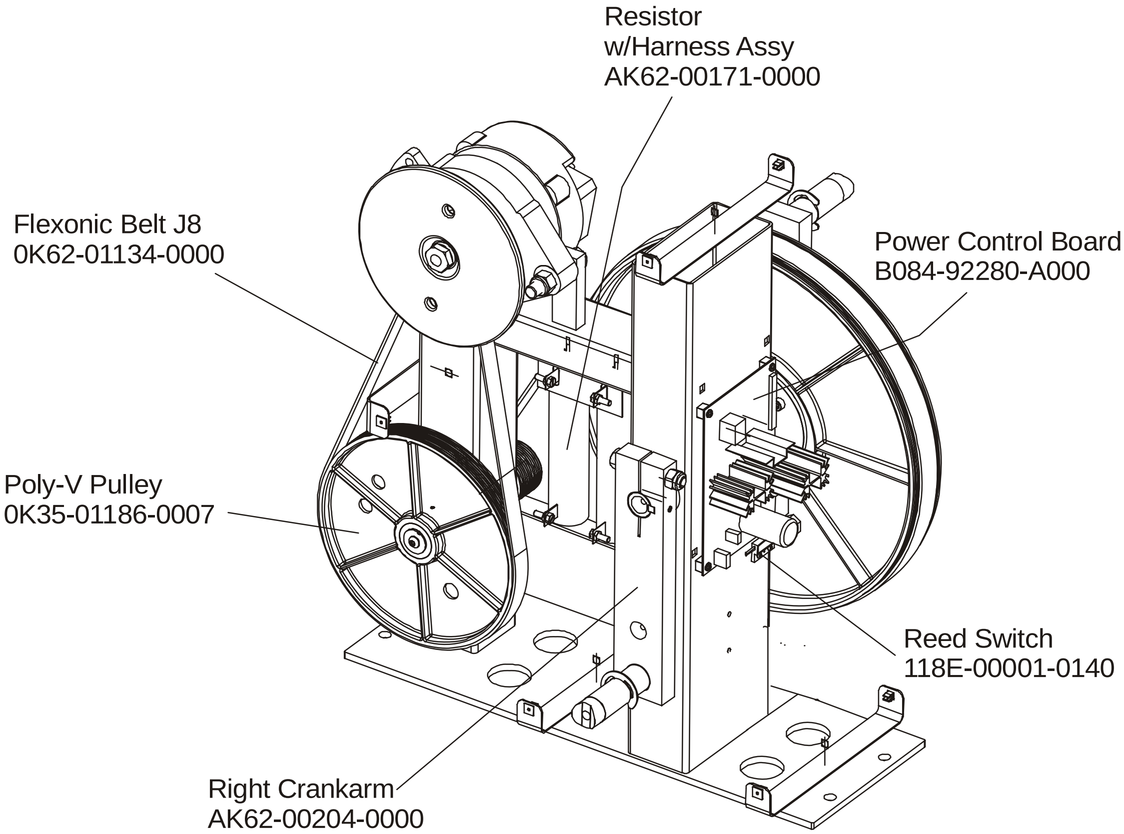
Crank Cover
0K61-03100-0001
Mounting screws(2)
0017-00101-1837
Front frame Cap
0K62-01004-0000
Mounting Screws
0017-00101-1795(2)
Stabilizer Caps
0K62-01003-0000(4)



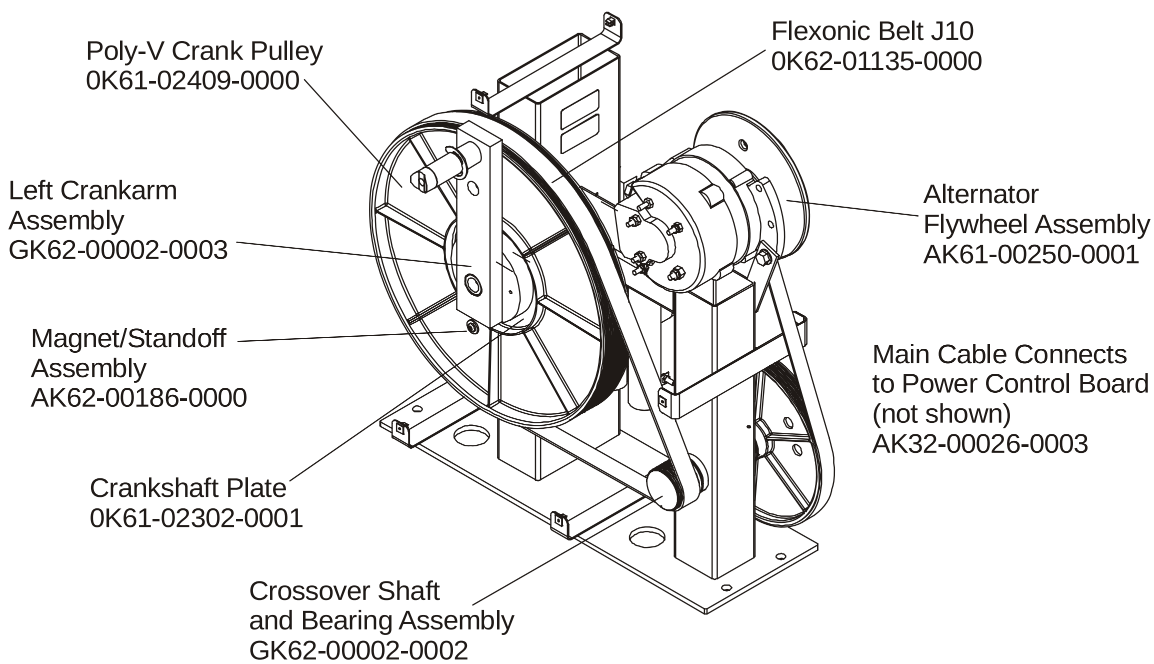
Rocker Cover Kit
(includes clip & screw)
GK62-00002-0066
Mounting screw
0017-00101-1796
Right Inside Rocker Cover
0K62-01038-0000
Right Inside Lever Joint Cover
0K62-01040-0000
Outside Pedal Joint Cover
0K62-01035-0000
Mounting screw
0017-00101-1836
Right Link Cover w/decal
AK62-00111-0000
Left Link Cover w/decal
AK62-00112-0000
Mounting screws(12)
0017-00101-1796
Rear Shroud Assembly
AK62-00223-0000
Mounting screws(4)
0017-00101-1796
Leg Levelers
AK62-00124-0000
Ladder Frame Cover w/Decal
AK62-00106-0001
Mounting Screws(4)
0017-00101-1795
Wheel/Bracket Assy
AK62-00102-0000
Mounting Screws(6)
0017-00101-1789
Rocker Cover Kit
(includes clip & screw)
GK62-00002-0066
Mounting screw
0017-00101-1796
Left Inside Rocker Cover
0K62-01037-0000
Left Inside Lever Joint Cover
0K62-01039-0000
Outside Pedal Joint Cover
0K62-01035-0000
Mounting Screw
0017-00101-1836
Shroud Panel
0K62-01002-0003
Mounting screws(4)
0017-00101-1795



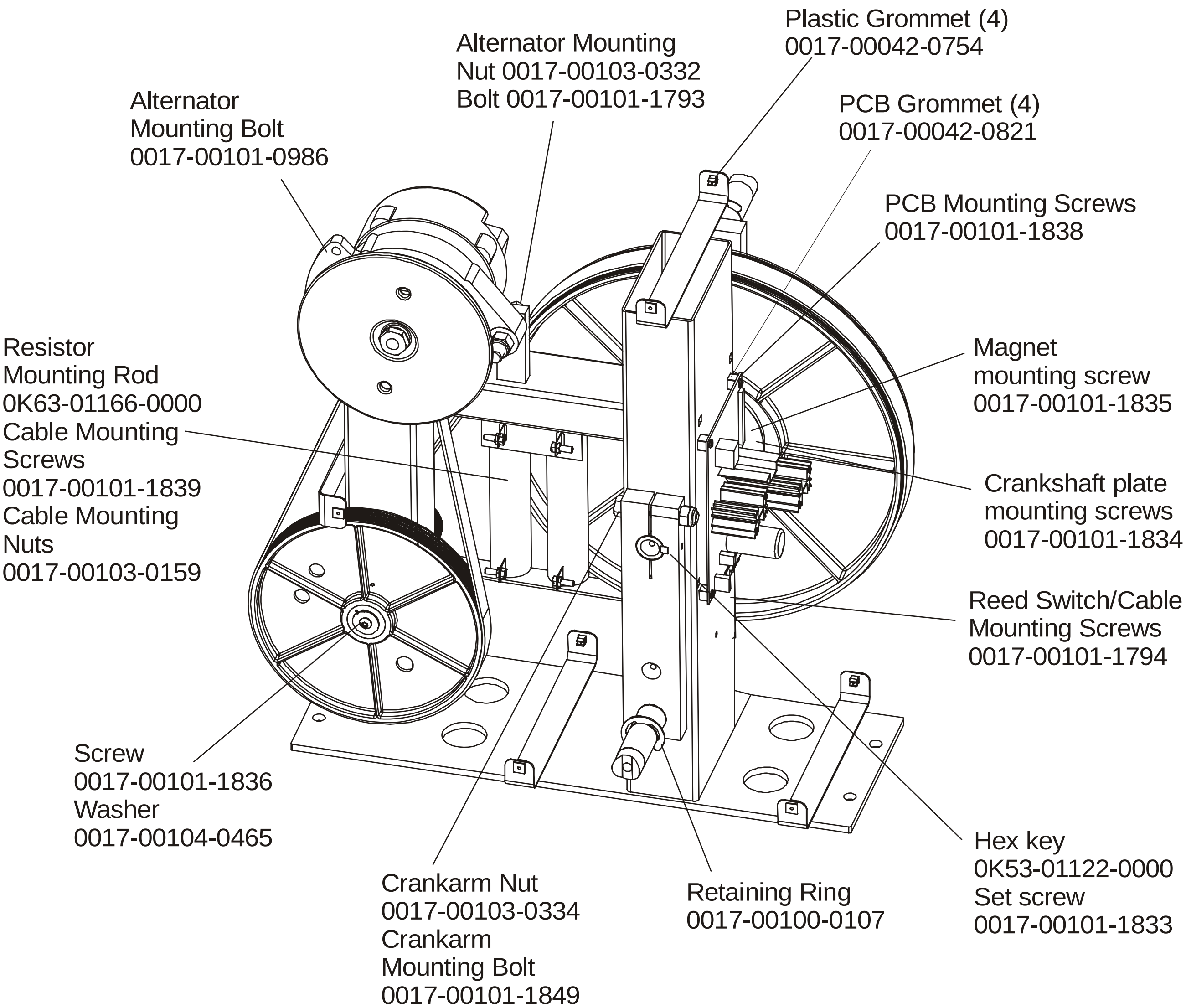
Note: If replacing the Tie Rod Assembly or Crank Extension for the first time, order kit GK62-00002-0015. Both sides must be replaced simultaneously in this situation.



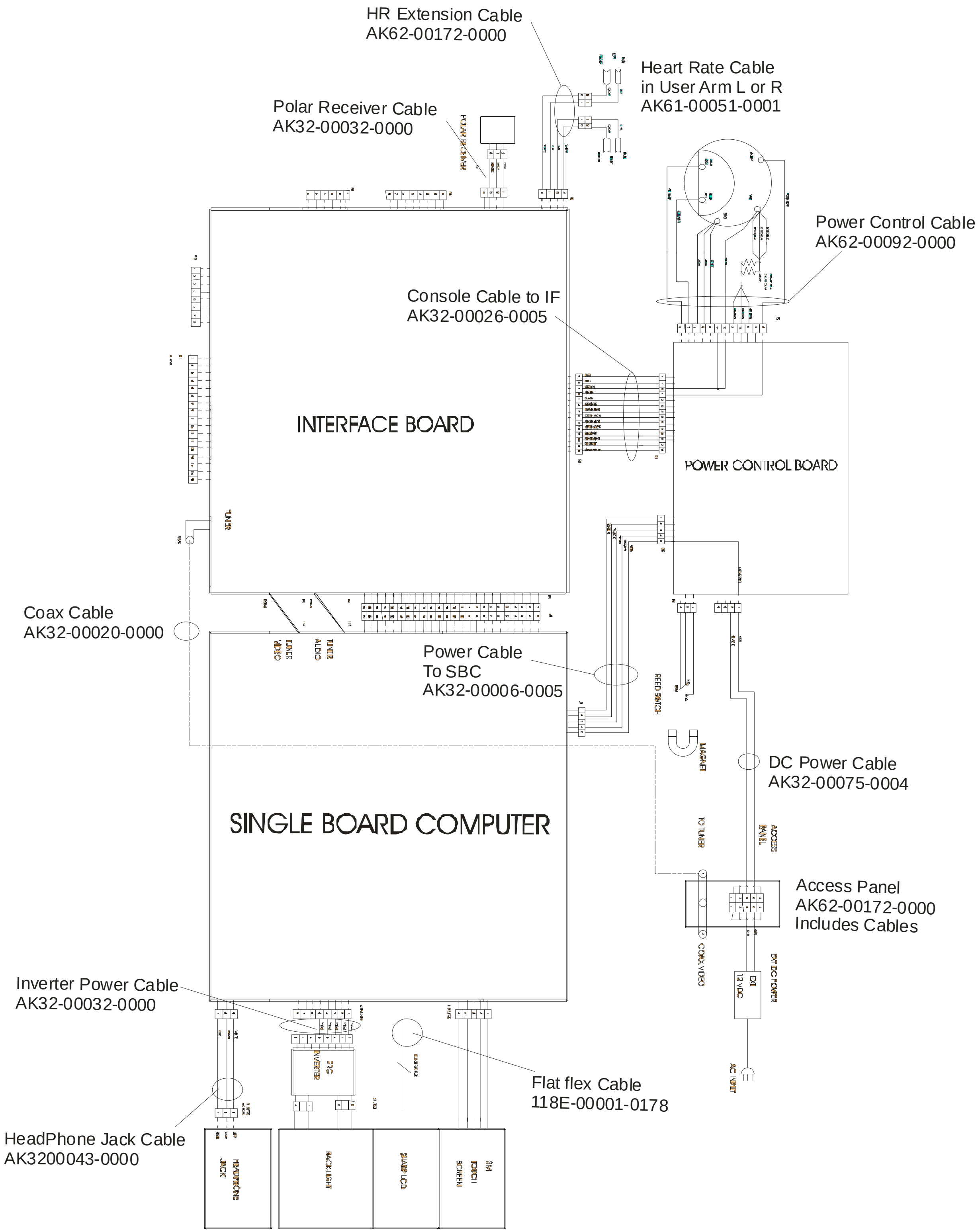
Resistor
w/Harness Assy
AK62-00171-0000
Flexonic Belt J8
0K62-01134-0000
Power Control Board
B084-92280-A000
Poly-V Pulley
0K35-01186-0007
Reed Switch
118E-00001-0140
Right Crankarm
AK62-00204-0000



Poly-V Crank Pulley
0K61-02409-0000
Flexonic Belt J10
0K62-01135-0000
Left Crankarm
Assembly
GK62-00002-0003
Alternator
Flywheel Assembly
AK61-00250-0001
Magnet/Standoff
Assembly
AK62-00186-0000
Main Cable Connects
to Power Control Board
(not shown)
AK32-00026-0003
Crankshaft Plate
0K61-02302-0001
Crossover Shaft
and Bearing Assembly
GK62-00002-0002



Plastic Grommet (4)
0017-00042-0754
Alternator Mounting
Nut 0017-00103-0332
Bolt 0017-00101-1793
Alternator
Mounting Bolt
0017-00101-0986
PCB Grommet (4)
0017-00042-0821
PCB Mounting Screws
0017-00101-1838
Resistor
Mounting Rod
0K63-01166-0000
Cable Mounting
Screws
0017-00101-1839
Cable Mounting
Nuts
0017-00103-0159
Magnet
mounting screw
0017-00101-1835
Crankshaft plate
mounting screws
0017-00101-1834
Reed Switch/Cable
Mounting Screws
0017-00101-1794
Screw
0017-00101-1836
Washer
0017-00104-0465
Hex key
0K53-01122-0000
Set screw
0017-00101-1833
Crankarm Nut
0017-00103-0334
Crankarm
Mounting Bolt
0017-00101-1849
Retaining Ring
0017-00100-0107


HR Extension Cable
AK62-00172-0000
Heart Rate Cable
in User Arm L or R
AK61-00051-0001
Polar Receiver Cable
AK32-00032-0000
Power Control Cable
AK62-00092-0000
Console Cable to IF
AK32-00026-0005
INTERFACE BOARD
POWER CONTROL BOARD
Coax Cable
AK32-00020-0000
Power Cable
To SBC
AK32-00006-0005
DC Power Cable
AK32-00075-0004
SINGLE BOARD COMPUTER
Access Panel
AK62-00172-0000
Includes Cables
Inverter Power Cable
AK32-00032-0000
Flat flex Cable
118E-00001-0178
HeadPhone Jack Cable
AK3200043-0000
TUNER
TUNER VIDEO
TUNER AUDIO
REED SWITCH
MAGNET
TO TUNER
ACCESS PANEL
COAX VIDEO
EXT DC POWER
EXT 12 VDC
AC INPUT
INVERTER
HEADPHONE JACK
BACK LIGHT
SHARP LCD
3M TOUCH SCREEN
POLAR RECEIVER